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RB H4713
Job Sheet 200028



Part No: RB H4713

Job Qty: 1 pcs

Part Name: Drain Hose



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/6/19

Job Tracking No:

Due Date: 10/28/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG RB H4713 Rev F IPP Rev A 18.02.23 New issue DP Verify DD/IPP Rev.B 19.02.27 drawing revision DP Verify DD/IPP Rev. C 19.04.24 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	10/28/19	10/28/19	0.00	0.10	Small Fab - 1		6D 19-09-19
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	10/28/19	10/28/19	0.00	0.00	QC 5 - 10		DAS 40 SEP 20 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		

9/6/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

130 Packaging 3-1 - Stock - B4B 1 pcs	10/28/19	0.00 0.00	QC 5 - 81		
			Packaging 3 - 1 - B4B		
			Packaging 3 - 2 - B4B		
			Packaging 3 - 3 - B4B		
			Packaging 3 - 4 - B4B	DAS 28 9-89	
			Packaging 3 - 5 - B4B		
			Packaging 3 - 6 - B4B		
			Packaging 3 - 7 - B4B		
			Packaging 3 - 8 - B4B		
			Packaging 3 - 9 - B4B		
			Packaging 3 - 10 - B4B		
			Packaging 3 - 11 - B4B		
			Packaging 3 - 12 - B4B		
			Packaging 3 - 13 - B4B		
			Packaging 3 - 14 - B4B		
			Packaging 3 - 15 - B4B		
			Packaging 3 - 16 - B4B		
			Packaging 3 - 17 - B4B		
			Packaging 3 - 18 - B4B		
			Packaging 3 - 19 - B4B		
			Packaging 3 - 20 - B4B		
			Packaging 3 - 21 - B4B		
			Packaging 3 - 22 - B4B		
			Packaging 3 - 23 - B4B		
			Packaging 3 - 24 - B4B		
			Packaging 3 - 25 - B4B		
			Packaging 3 - 26 - B4B		
			Packaging 3 - 27 - B4B		
			Packaging 3 - 28 - B4B		
			Packaging 3 - 29 - B4B		
			Packaging 3 - 30 - B4B		
			Packaging 3 - 31 - B4B		
			Packaging 3 - 32 - B4B		
			Packaging 3 - 33 - B4B		
			Packaging 3 - 34 - B4B		
			Packaging 3 - 35 - B4B		
			Packaging 3 - 36 - B4B		
140 QC 21 - FG 1 pcs	10/28/19	0.00 0.00	QC 21 - FG - 21	SEP 24 2019 DAS 70 9-89	
			QC 21 - FG - 70		
			QC 21 - SA - 53		
Part Op 100 - Pick bag and tag as per note 8. Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) Identify and Stock 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
RB H4713-17	Trans. & Gear Box Drain Tool Assembly GA074	1 pcs (1 ea)	100-Small Fab - 1	5170729	
RB H4713-19	Trans. & Gear Box Drain Tool Hose Assembly GA074	1 pcs (1 ea)	100-Small Fab - 1	5170738	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	RB H4713-17	1	2	0	
	RB H4713-19	1	22	0	

Part Specifications

Specifications could not be found.



Container No: S214918



Part: RB H4713
Job No: 200028
Serial No/Batch: S214918
Revision: F
Inspector:
Exp Date:
Instructions:

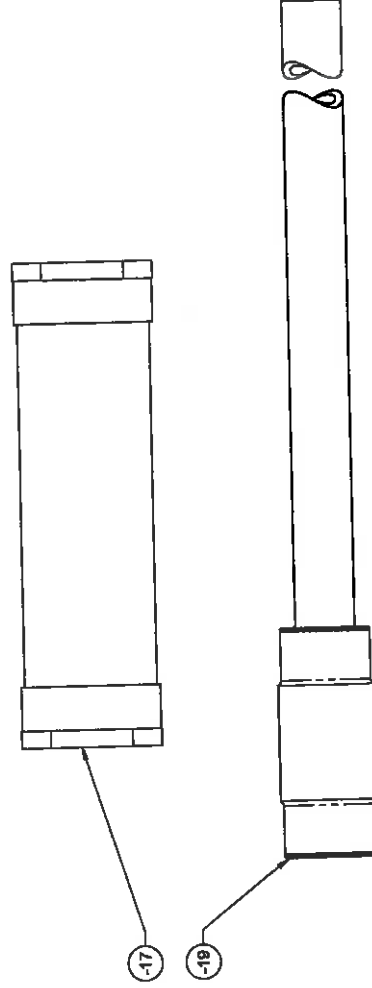
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Plex 9/6/19 8:35 AM Dart.Renwick.Jennifer

Date: 09/19/19

ITEM #	QTY	PART #	PART TITLE
-17	1	RB H4713-17	TRANS. & GEAR BOX DRAIN TOOL ASSEMBLY
-19	1	RB H4713-19	TRANS. & GEAR BOX DRAIN TOOL HOSE ASSEMBLY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 20028



RB H4713 TRANS. & GEAR BOX DRAIN TOOL

- NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
UNLESS OTHERWISE NOTED
5) UNITS: INCHES UNLESS SHOWN
6) IDENTIFICATION: N/A
7) ASSEMBLY AS SHOWN
8) PLACE ITEM -19 COILED INTO A TIGHT FITTING SEALED PLASTIC BAG WITH ITEM -17

F	AS MATERIAL WAS NEW PIPAD210 OR EQUIV. IS Mch 18/148	19-700	MBB
E	SEE PREVIOUS REVISION FOR MORE INFORMATION UPDATED DRAWING TEMPLATE ADDED ITEMS -17 & -19	19-548	MBB
REV.	DESCRIPTION	ECN #	BY
DESIGN	MBB		
DRAWN	MBB		
CHECKED	KFT		
MFG. APPR	DP		
APPROVED	W		
DATE 4/24/2019			
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
TOOL PART # RB H4713			
TITLE TRANS. & GEAR BOX DRAIN TOOL NTS			
REV. F SHEET 1 OF 8			
SCALE			
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